

DC – Crossdock Product Breakdown

Purpose The purpose of product breakdown is to ensure the efficiency and safety for the zone leaders.

Guidelines Always use proper lifting while moving pallets around

**Crossdock
Product
Breakdown**

Step	Action
1	Lay pallet(s) out.
2	Down stack the product on to the pallet(s) based on brand and size. a. Larger tires should be placed on bottom to build a solid foundation. b. Wheels should be built in PYRAMID form based on size, with article #s together and visible.
3	Pallets should be built in a safely manner. a. No more than 7 tires high per barrel. b. Maximum of 2 barrel stacks of tires per pallet. c. Depending on dimensions of tire, 3 barrel stacks can be made per pallet. d. Wheels no more than 5 boxes high per stack. e. Maximum of 4 stacks of wheels per pallet.
4	Make sure all product labels are visible as they are placed on pallet.
5	Repeat all steps until all Crossdock units have been palletized. 

Contact Please see your mentor if you have any questions.
