

## DC – Packaging Tires

<b>Purpose</b>	In order for the customer to receive their product, the shipping label must stay attached to the package. For the best customer experience, customers requesting it must also receive their printed Invoice. Package types will dictate the specific process used.
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<b>Guidelines</b>	<ul style="list-style-type: none"><li>• Do not cover the smart label from cross dock.</li><li>• Do not cover Manufacturer's bar code.</li><li>• <b>Banded tires section width 275 or wider need 5 bands.</b></li><li>• <b>Bands should not be loose.</b></li></ul>
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<b>Packaging non banded tires.</b>	Follow these steps below to properly package all non banded tires
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Tire	Steps	Examples
<b>Single Tire</b>	Apply label vertically across tire.	
<b>Single Tire with Invoice</b>	If an invoice is required, tape it to the tire as shown: 3 times around with a single tape break for efficiency.	
<b>Single Tire with Hardware</b>	<ol style="list-style-type: none"><li>1. Place valves and rebuilds in an invoice pouch.</li><li>2. Place the invoice pouch near the tires bead and tape securely as shown: cover the entire pouch.</li><li>3. Place hardware enclosed sticker where it is easily visible.</li></ol>	

## Packaging all banded tires.

Follow these steps below to properly package all banded tires

Tire	Steps	Examples
<b>Banded Tires</b>	<ol style="list-style-type: none"> <li>1. Apply label vertically across each tire with identical tracking paired together.</li> <li>2. Turn white wall tires to face each other.</li> <li>3. Band tires together using <b>4</b> evenly spaced bands not to reach or exceed 70 lbs. in total. <b>If banding ATV tires, please place bands in between tread blocks in the large void areas.</b></li> </ol>	
<b>Banded Tires with Invoice</b>	If an invoice is required, place it in an invoice pouch between the banded tires. (No tape required)	
<b>Banded Tires with Hardware</b>	<ol style="list-style-type: none"> <li>1. Place hardware in a pouch and place between banded tires near bead area as shown.</li> <li>2. Place hardware enclosed sticker where it is easily visible.</li> <li>3. Band should help hold the invoice in place</li> </ol>	

### **Packaging Heat Cycled Tires**

- All Heat Cycled Tires should be cleaned of all mounting paste.
- Tape as shown: 3 times around for label to stick.
- Place label over tape.
- Place 2 heat cycle labels on each tire as shown.



### **Packaging ATV, Mud, Studded, Used and Canada Tires**

- All labels on ATV, Mud, Studded, Used Tires, and Canada shipments must be taped.
- Tape as shown: 2 times around with a single tape break for efficiency.



### **Contact**

Please see your mentor if you have any questions.

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