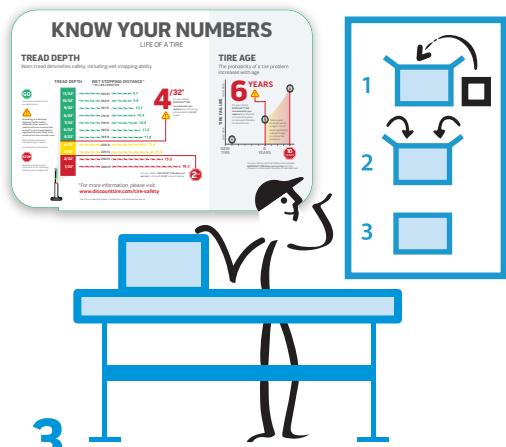


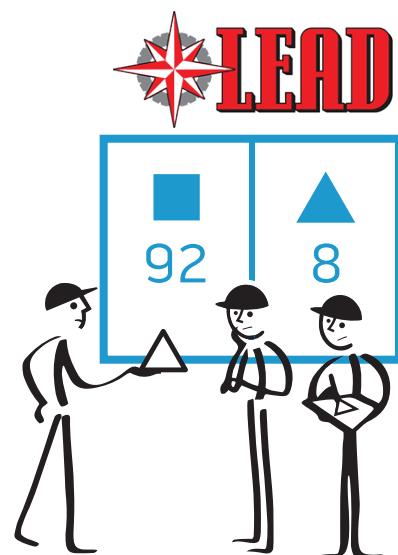
1
What do you think?
Leader = teacher.



SPEED OF TRUST



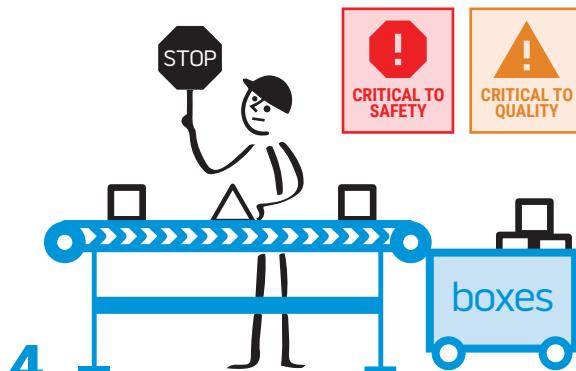
3
We have simple, visual standards
for all important things.



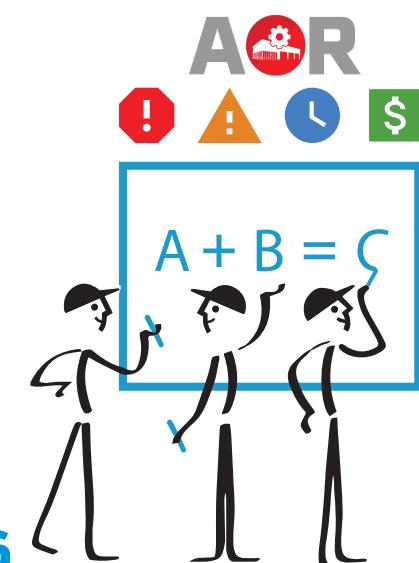
5
Make problems visible.



2
Go see for yourself.



4
Stop production so that production
doesn't have to stop. Don't ship junk.



6
Everyone solves problems using
simple scientific methods. PDCA

