



Removing the Assembly Practice Observation

Use for reference purposes only. For an employee to be certified, final observations must be completed in the LMS.

Removing the Assembly

Done	Action
	Gathers all necessary tools for removal and places them at the assembly.
	Does not remove anything until the vehicle is lifted and checked for stability.
	Removes any wheel covers and checks for wheel locks. If found, removes locks first.
	Removes lug nuts without touching the socket/shaft of the impact gun while it is spinning.
	Inspects all lugs after removal.
	Removes wheel from the hub using proper body mechanics, without placing hands in the spokes and does not enter the zone beneath the vehicle.
	Inspects studs.
	Inspects lug seat of wheel.
	Buff's hub, wheel mounting pad, and wheel pilot hole.
	Performs off the vehicle inspection.
	Returns all tools to the tool stand after removal is complete.

Comments