

Preparation

- Print this guide and the Best Practices.
- Once the learner has completed the course (approx. 30 min.), take them to a balancing station that is not being used by a workcell.
- Your goal is to provide context and reinforce the information provided in the course.
- If you are unfamiliar with any of the course content, please revisit the module for clarification prior to conducting this mentorship session.

Discussion

After the module, discuss:

- PPE
- Centering and securing the assembly
- High road force
- Assemblies that won't balance out

Review Best Practices

Balancing the Assembly Road Force Elite video Balancing Decision Tree

Demonstrate

- Prepping assembly for balance
- Standard coning
- Fingerplate centering
- Faceplate extension mounting
- Balancer functionality
- Applying tape and clip weights

Practice

<input type="checkbox"/> Standard coning	X10
<input type="checkbox"/> Fingerplate centering	X10
<input type="checkbox"/> Faceplate extension mounting	X10
<input type="checkbox"/> Identifying proper weights using reference chart	X10
<input type="checkbox"/> Balancing assembly	X20

Requirements for Certification

This course requires completion of: