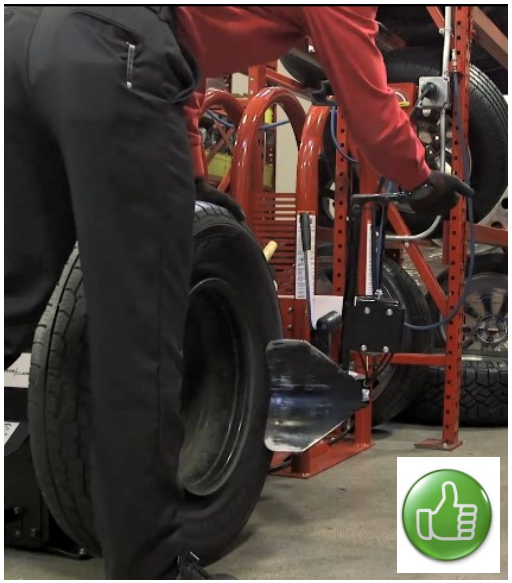
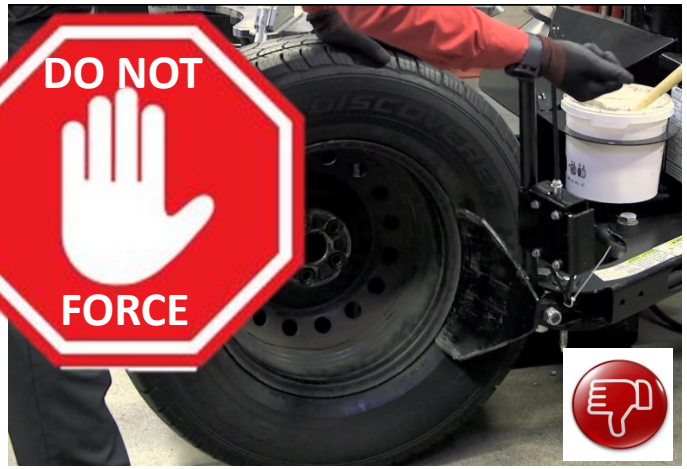
OBSERVE AND COACH

BEAD BREAKER

Employee completely deflates the tire before breaking the bead. Employee uses a light touch on the handle and does not force the bead breaker.





	SAFE	AT RISK
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For each SAFE observation

1. Praise the employee for executing this **CRITICAL TO SAFETY** Best Practice
2. Remind the employee about the benefits of safely using bead breaker
   - Less stress on equipment when assembly is fully deflated. An aired down tire breaks much quieter
   - Reduced fatigue on hand and arm when allowing the machine to do it's job without forcing it
   - Less chance for injury from recoil

For each AT RISK observation

1. Use the information below to help coach the employee:
   - Completely airing down the assembly before breaking the bead is a **CRITICAL TO SAFETY** Best Practice. Which means it **MUST** be used every time
   - In 2021, bead breaker related injuries resulted in **607** light duty days!
   - **Average hand injury cost 2021—$1,066**
   - Lacerations and contusions to the hand and sprains and strains to the wrist can occur when the bead breaker shovel rebounds after breaking a hard to break bead
   - Using a light touch, completely deflating the assembly and not forcing the bead breaker will prevent injuries and reduce equipment down time

Provided by: Safety
Designed by: Safety

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