

# OBSERVE AND COACH

## MOVING THE ASSEMBLY



= High risk of employee injury, if not done correctly

Employee being observed:		SAFE	AT RISK
	Gathers all necessary tools for removal and places them at the Assembly		
	<b>Does not remove anything until the vehicle is lifted and checked for stability</b>		
	Removes any wheel covers and checks for wheel locks; if found, removes locks first		
	<b>Removes lug nuts without touching the socket/shaft of the impact gun while it is spinning</b>		
	<b>Removes wheel from the hub using proper body mechanics, lifts by tread, not by spokes and does not put feet/legs beneath the vehicle</b>		
	Buff's hub, wheel mounting pad, and wheel pilot hole		
	Inspects all lugs after removal		
	Inspects studs		
	Inspects lug seat of wheel		
	Performs off the vehicle inspection		
	Returns all tools to the tool stand after removal is complete		

Tally up all "Safe" processes and record the score below:

**SAFE**

**SCORE**

**/11**

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