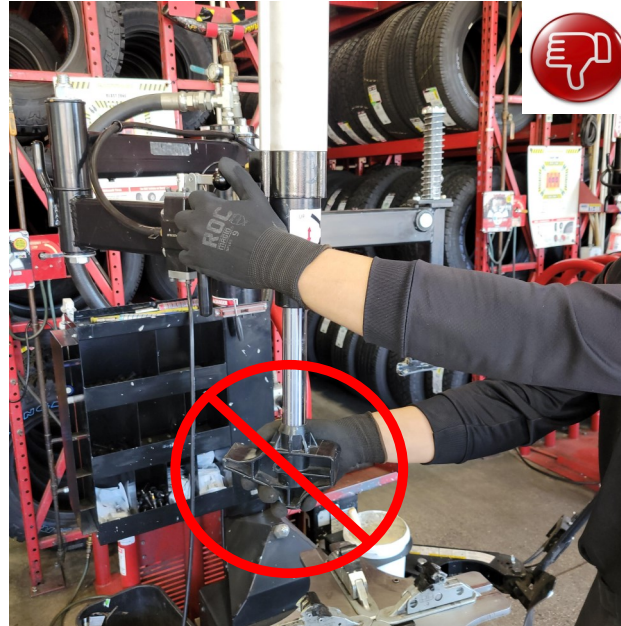


OBSERVE AND COACH

ROBO-ARM

Employee DOES NOT touch the foot of the Robo-Arm while raising it or lowering it



	SAFE	AT RISK
1		
2		
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For each **SAFE** observation

1. Praise the employee for not touching the Robo-Arm foot while raising or lowering it.
2. Remind the employee about the safety benefits of not touching the foot of the Robo-Arm while raising or lowering:
 - ! Prevents crushing injuries to hands and fingers.

For each **AT RISK** observation

1. Use the information below to help coach the employee:
 - ! Injuries have occurred where an employee's hand and fingers are crushed between the Robo-Arm foot and the wheel or tire.
 - ! A pinch point is created between the Robo-Arm and the assembly as the Robo-Arm is being raised or lowered.
 - ! In 2021, 124 employees were injured by the Robo-Arm with an average cost of \$593 per injury.
 - ! Robo-Arm injuries resulted in 514 lost or restricted workdays.