

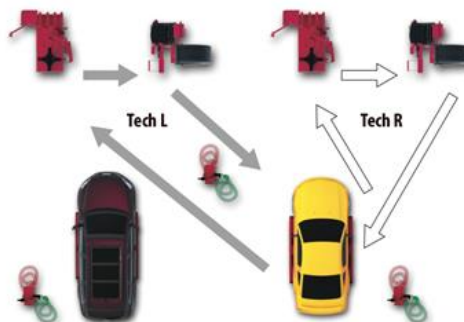
Service Bays Layout

Workcell Layout

A standard workcell is designed to support a service team of 2-5 people in no more than 2 bays.

It consists of:

- 2 tire changers
- 2 inflation stations
- 2 balancing stations
- 2 Socket Rack Tool Stands
- 1 Clipboard Tool Stand
- Combination of jacks and lifts

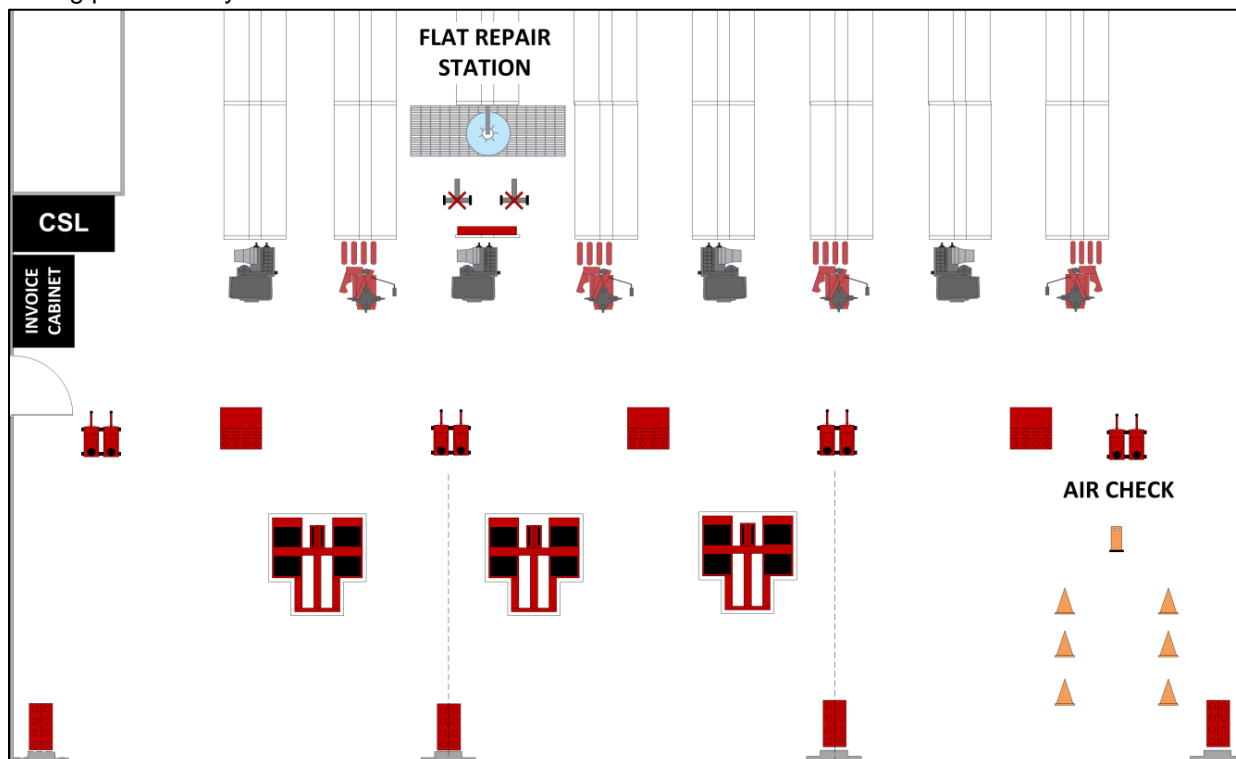


The placement of the changers and balancers, allow for each Service Tech to complete the work on their own side of the vehicle including torquing.

Standard Service Bay Layout

A standard service bay layout consists of 2 workcells.

- This also includes 3 floor lifts and up to 12 floor jacks.
- A total of 7 tool stands are used with two adjacent workcells sharing a socket rack next to the bay doors.
- The flat repair station is located in a central- well lit area in the racks.
- The CSL station is located next to the door to the showroom for communication purposes.
- Air Check Station is located towards the end of the service bays with a traffic pattern that does not send vehicles driving past the bay doors.



*The overall number of pieces of equipment is dependent on a stores volume and square footage. If you wish to move or obtain additional equipment, please consult with your regional staff.

✓ Use this checklist to confirm your setup.

Quantity	Item Name	Workcell 1	Workcell 2	(Optional) Workcell 3
2	TIRE CHANGERS			
2	INFLATION STATIONS			
	- LOCATED BEHIND TIRE CHANGER			
2	BALANCING STATIONS			
2	SOCKET RACK TOOL STANDS			
1	CLIPBOARD TOOL STAND			
	REPAIR STATION			
	- CENTRALIZED AREA			
	- WELL LIT			
	AIR CHECK STATION			
	- LOCATED TOWARDS THE END OF THE SERVICE BAYS			
	- TRAFFIC PATTERN THAT DOES NOT SEND VEHICLES DRIVING PAST BAY DOORS			

Notes:

*If you wish to move or obtain additional equipment, please consult with your regional staff.