

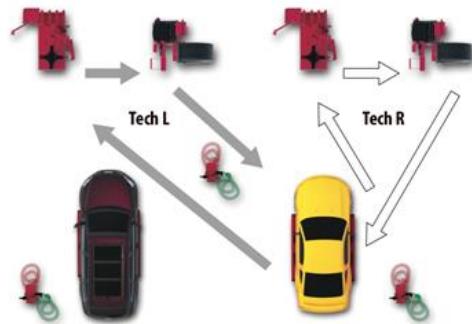
## Service Bays Layout

### Workcell Layout

A standard workcell is designed to support a service team of 2-5 people in no more than 2 bays.

It consists of:

- 2 tire changers
- 2 inflation stations
- 2 balancing stations
- 2 Socket Rack Tool Stands
- 1 Clipboard Tool Stand
- Combination of jacks and lifts

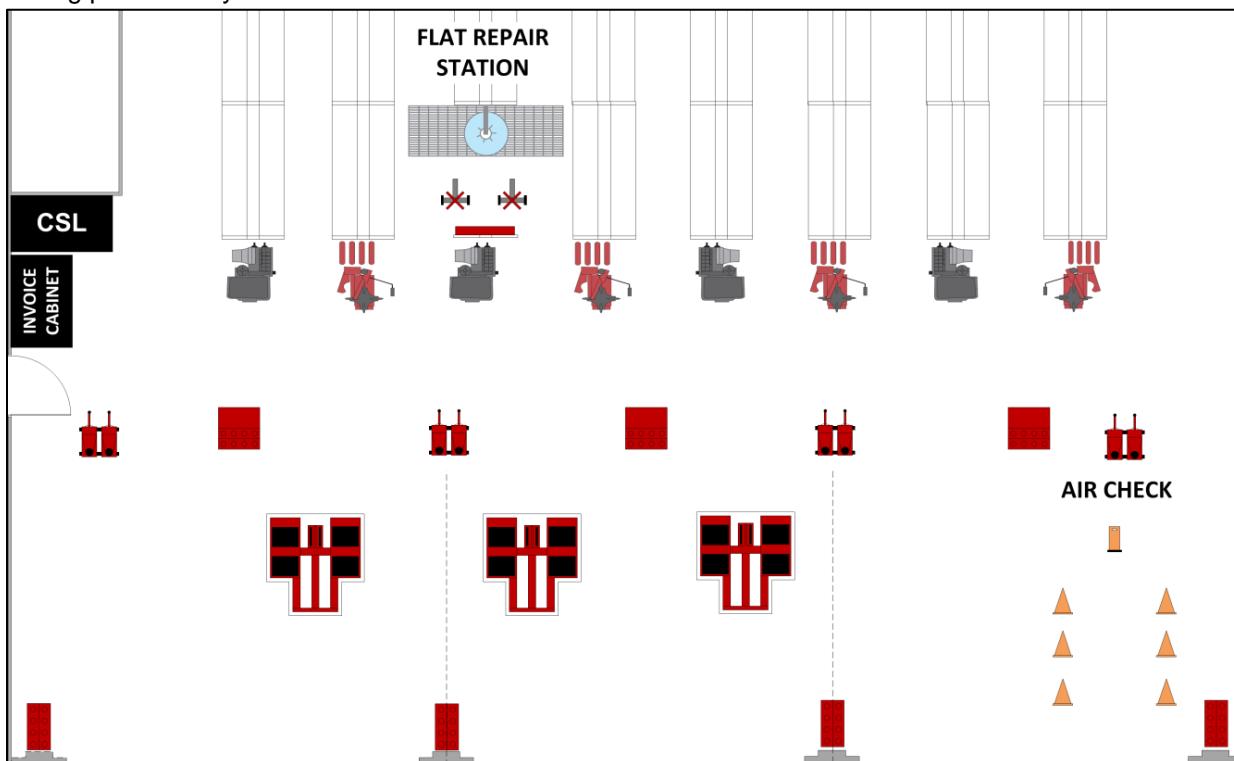


The placement of the changers and balancers, allow for each Service Tech to complete the work on their own side of the vehicle including torqueing.

### Standard Service Bay Layout

A standard service bay layout consists of 2 workcells.

- This also includes 3 floor lifts and up to 12 floor jacks.
- A total of 7 tool stands are used with two adjacent workcells sharing a socket rack next to the bay doors.
- The flat repair station is located in a central- well lit area in the racks.
- The CSL station is located next to the door to the showroom for communication purposes.
- Air Check Station is located towards the end of the service bays with a traffic pattern that does not send vehicles driving past the bay doors.



\*The overall number of pieces of equipment is dependent on a stores volume and square footage. If you wish to move or obtain additional equipment, please consult with your regional staff.

✓ Use this checklist to confirm your setup.

Quantity	Item Name	Workcell 1	Workcell 2	(Optional) Workcell 3
2	TIRE CHANGERS			
2	INFLATION STATIONS			
	- LOCATED BEHIND TIRE CHANGER			
2	BALANCING STATIONS			
2	SOCKET RACK TOOL STANDS			
1	CLIPBOARD TOOL STAND			
	REPAIR STATION			
	- CENTRALIZED AREA			
	- WELL LIT			
	AIR CHECK STATION			
	- LOCATED TOWARDS THE END OF THE SERVICE BAYS			
	- TRAFFIC PATTERN THAT DOES NOT SEND VEHICLES DRIVING PAST BAY DOORS			

Notes:

\*If you wish to move or obtain additional equipment, please consult with your regional staff.