

**CERTIFIED****BEST  
PRACTICE****DISCOUNT  
TIRE****AMERICA'S  
TIRE**

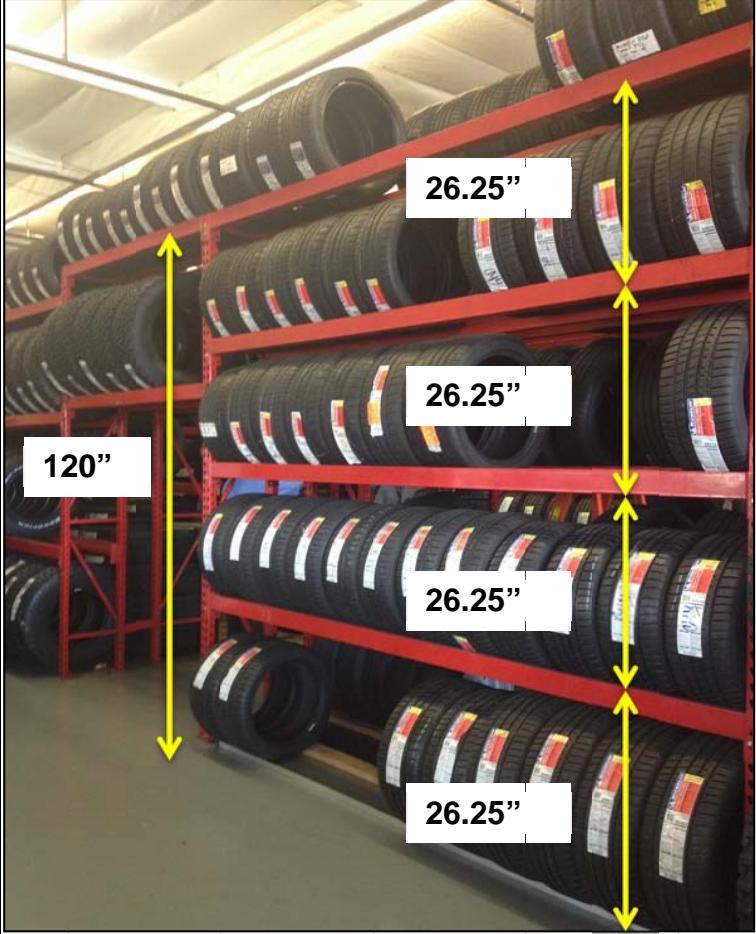
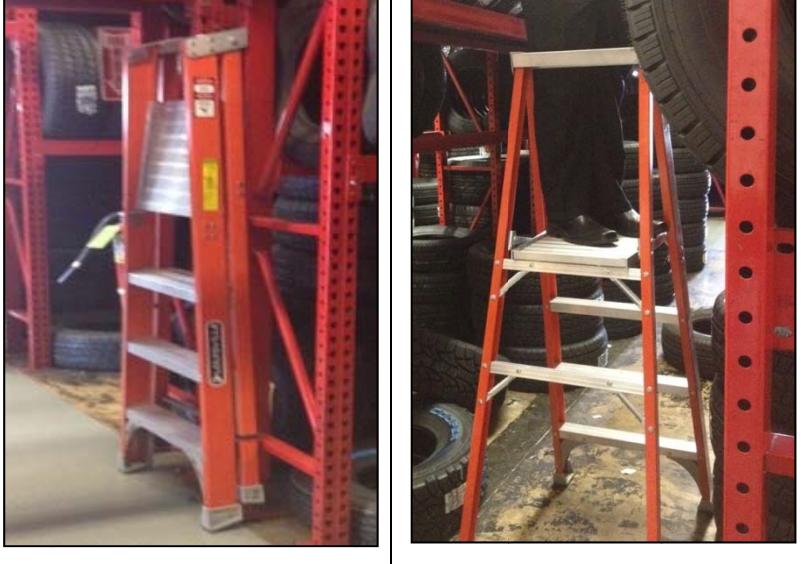
## Inventory Storage: For Non-Mezzanine Stores

Use this guide as an audit tool to compare your store inventory against the Best Practices.

### Overall Guidelines

Example	Description
	<ul style="list-style-type: none"><li><input type="checkbox"/> ALL tires on top cross beams are to be stored on tread (upright, soldiered).</li><li><input type="checkbox"/> Tires can be barrel stacked in the racks from the floor up only. (No barrel stacking on racks)</li><li><input type="checkbox"/> All cross beams are to be locked or screwed to the upright.</li><li><input type="checkbox"/> All tires must be enclosed by rack ends and must be of sufficient height to secure soldiered tires on the top rack.</li></ul>
	<ul style="list-style-type: none"><li><input type="checkbox"/> All tire barrel stacks are not to be blocking any aisles, walkways and exits.</li></ul>

## Tire Storage

Example	Description
	<ul style="list-style-type: none"> <li><input type="checkbox"/> Maximum height of cross beam should not exceed 79 inches from floor to top of beam.</li> </ul> <p><b>To optimize tire storage:</b></p> <ul style="list-style-type: none"> <li><input type="checkbox"/> Spacing is 26.25 inches from floor to bottom of the first beam and</li> <li><input type="checkbox"/> 26.25 inches to the bottom of the next beam.</li> <li><input type="checkbox"/> Continue the 26.25 inch spacing until 120 inches.</li> </ul> <p><b>Note:</b> Spacing can vary depending on size of tires.</p> <p>If 79-inches is not attainable due to required inventory levels cross beams can go as high as 86-inches with VP approval.</p> <p>If 86-inches is not attainable due to required inventory levels cross beams can go as high as 120-inches with VP approval. This will require a platform ladder.</p>
	<p>The use of a 4 ft. platform ladder is required for inventory storage of 120 inches in height.</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> A platform ladder should be placed at the end of every aisle way.</li> </ul>

	<p><input type="checkbox"/> The top of any tire should be 36 inches below the sprinkler head and 18 inches from the main line.</p>
	<p>Additional custom cross beams can be used to add more storage space above the aisles.</p> <p><b>Note:</b> Cross beams over walk ways may be longer than normal and must be custom ordered.</p> <p><b><i>Approval from the regional staff is required.</i></b></p>

## Wheel Storage

Example	Description
	<p><input type="checkbox"/> Do not stack wheels more than 4 boxes high.</p> <p><b>To optimize wheel storage:</b></p> <ul style="list-style-type: none"> <li><input type="checkbox"/> Spacing for the bottom row is 40.5 inches from the floor to the bottom of first beam.</li> <li><input type="checkbox"/> In the second row, have 37.5 inches from the bottom beam to the top beam.</li> <li><input type="checkbox"/> In the third row, have 22 inches from the bottom beam to the mezzanine.</li> <li><input type="checkbox"/> Total height of wheels should not exceed 100 inches from the floor (Approx 8ft).</li> </ul> <p><b>Note:</b> Wood should not be used as racking material. Metal grating is recommended.</p>