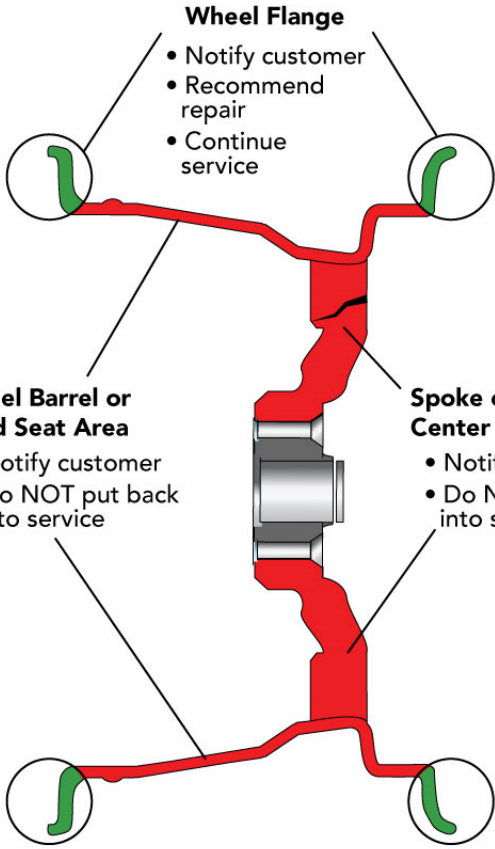
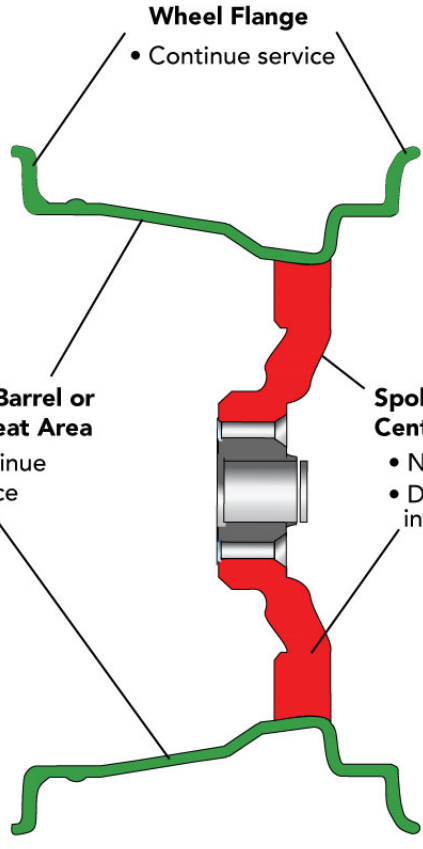


Servicing Cracked or Repaired/Modified Wheels

If the wheel is Cracked	If the wheel is Repaired/Modified Wheel
 <p>Wheel Flange</p> <ul style="list-style-type: none"> • Notify customer • Recommend repair • Continue service <p>Wheel Barrel or Bead Seat Area</p> <ul style="list-style-type: none"> • Notify customer • Do NOT put back into service <p>Spoke or Center Section</p> <ul style="list-style-type: none"> • Notify customer • Do NOT put back into service 	 <p>Wheel Flange</p> <ul style="list-style-type: none"> • Continue service <p>Wheel Barrel or Bead Seat Area</p> <ul style="list-style-type: none"> • Continue service <p>Spoke or Center Section</p> <ul style="list-style-type: none"> • Notify customer • Do NOT put back into service

**** We cannot anticipate the severity of every visual condition.**
If you think the wheel is unsafe, you have the ability to discontinue the service. **