

## Rotating Tires on the Vehicle



CRITICAL TO  
SAFETY

- Please reference the “What We Can Service” Best Practice for any potential issues regarding tread depth.



CRITICAL TO  
QUALITY

### Rotating Tires:

- When rotating tires, DT/AT recommends that if any of the four tires are below 5/32nds in tread depth, the tires with the highest tread depth be placed on the rear axle of the vehicle
- **If Customer Requests:**  
After consultation, tires **CAN** be rotated in the normal pattern even if that means putting tires below 5/32nds tread depth on the rear axle of the vehicle

### Replacing Less Than Four New Tires:

- When replacing less than four tires, DT/AT recommends that the new tires will be placed on the rear axle of the vehicle.
- **If Customer Requests:**  
After consultation, new tires **CAN** be placed on the front axle if the customer requests, regardless of the tread depth on the remaining tires.

*This update is consistent with the industry’s research (Michelin’s technical bulletin Update: 2 New Tire Replacement Recommendation – May 2015).*

*This Best Practice does not supersede our “What We Can Service” Best Practice.*