

## Servicing 19.5" Assemblies Using the Hunter Auto 34

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### Introduction

This document will support you in servicing 19.5" assemblies in our stores with a Hunter Auto 34 tire changer. The following steps need to be executed to properly use the Hunter 19.5" adapter kit which requires minimal difference from the standard process of changing tires.

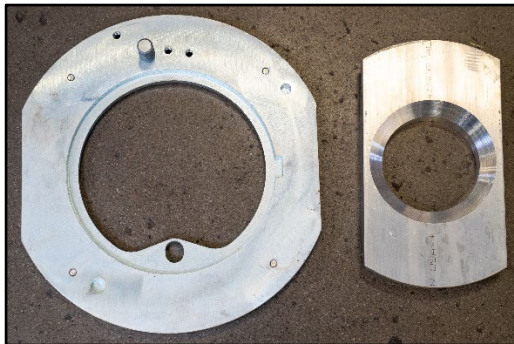
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### Tools Required

Hunter Auto 34 Tire Changer




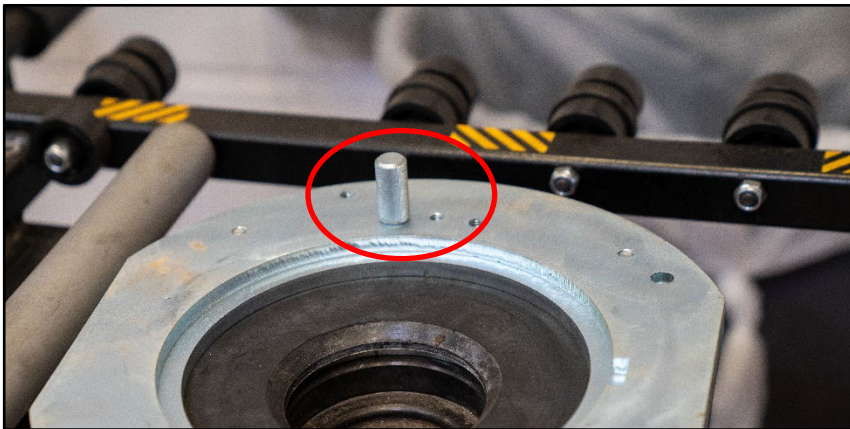
Hunter 19.5" Adapter Kit

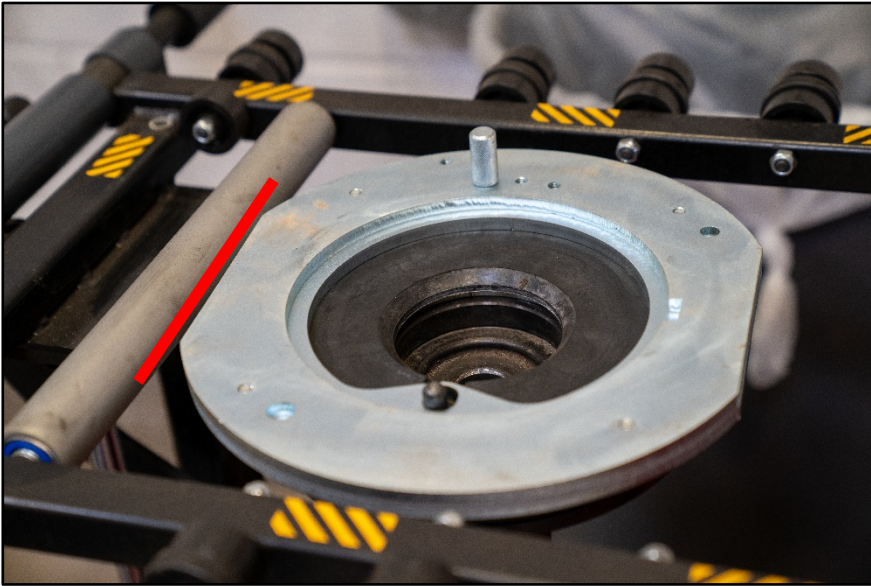



**Installation  
and Usage**



The following steps need to be executed to properly use the Hunter 19.5" adapter kit.

Installing and using the adapter kit is very straightforward and easy to use but requires certain alignments on the changer to work properly, which will be discussed in the process below.

Step	Action
1	<p>Start by placing the bottom adapter plate on the turntable, making sure the post is in the hole and the alignment pin is facing up.</p> 
2	<p>If needed, the alignment pin can be moved to fit the appropriate bolt pattern for the assembly you are servicing.</p> 

<b>3</b>	<p>Once you have the plate in position on the turntable, rotate the turntable so that the flat edge of the adapter plate is parallel with the roller on the lifting mechanism. If this is not done, the lifting mechanism will catch on the edge of the adapter, knocking it off the turntable.</p>  A close-up photograph of a silver-colored metal adapter plate mounted on a turntable. A red line is drawn across the flat edge of the plate, indicating its orientation relative to the lifting mechanism. The background shows parts of the lifting mechanism with yellow and black safety stripes.
<b>4</b>	<p>Use the lift to raise the assembly and position it over the turntable as normal.</p>
<b>5</b>	<p>Lower the assembly onto the turntable while ensuring the alignment pin comes through the lug hole properly.</p>  A close-up photograph of the same silver-colored metal adapter plate mounted on the turntable. A red circle highlights a small metal alignment pin protruding from the center of the plate, ensuring it is properly aligned with a hole in the turntable below.



<p><b>6</b></p>	<p>Place the top adaptor over the center bore of the assembly with the curved side down.</p> 
<p><b>7</b></p>	<p>Finally, insert the quick clamp and tighten down as normal.</p> 

## Contact

If you have any questions or concerns, please use the feedback button on the [Tools & Equipment page](#).