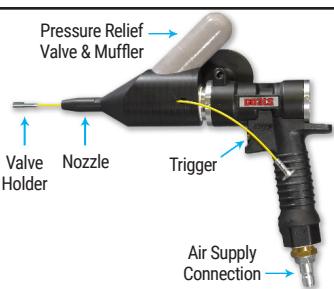


# Hard to Seal Tool (HTS) QRG

This QRG is intended to supplement Coats HTS operation instructions

AMERICA'S **DISCOUNT**<sup>®</sup> TIRE **DISCOUNT**<sup>®</sup> TIRE DIRECT



CRITICAL TO SAFETY

**WARNING: DO NOT CONNECT AIR SUPPLY UNTIL READY TO USE THE DEVICE**

## Single Person Inflation Procedure



1 Lube the bead and wheel.



2 Mount the bottom bead.



3 Feed the valve holder through the valve hole in the wheel and screw the valve into the valve holder.



4 Note the orientation of the clocking indicator in relation to the TPMS sensor to ensure proper installation

**Note:** Improper orientation of the sensor could result in sensor communication problems.



5 Mount the top bead.



6 Connect the airline to the tool.

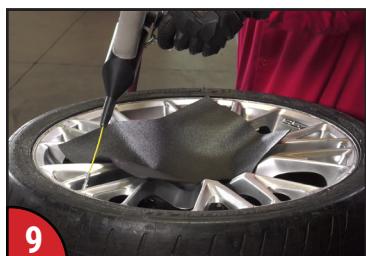
**Note:** USE AN UNREGULATED STRAIGHT AIR HOSE.



7 With your hands and fingers clear of the bead, pull the trigger to begin inflation.

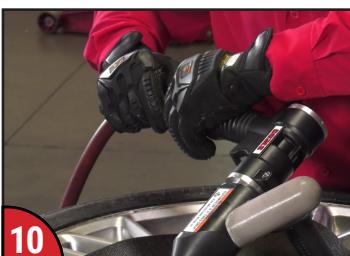


8 Continue until the bead makes a seal, then stop inflation.

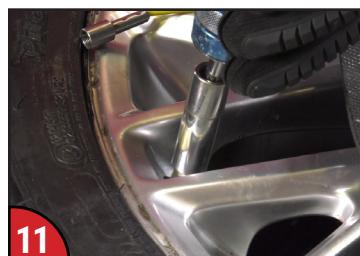


9 After inflation is complete, lift the tool from the wheel allowing the valve to seat into the valve opening.

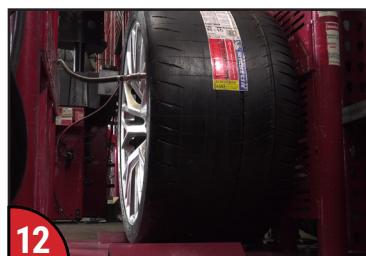
**Note:** The pressure in the tire will force the valve into the valve opening.



10 Disconnect the air line and remove the cable from the valve.



11 Install the valve nut or rubber snap-in valve.

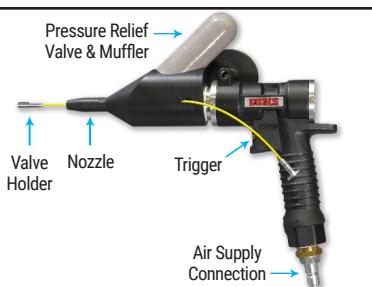


12 Remove the assembly from the tire changer and continue inflation inside of the cage using the approved inflation procedure.

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## Two Person Inflation Procedure (used with blaster from the tire changer)

### Tech #1



Tech #1 will hold the tire over the valve...



...and depress the blaster pedal **while Tech #2 inflates with the device outlined in the steps below.**

### Tech #2



Continue until the bead makes a seal, then stop inflation

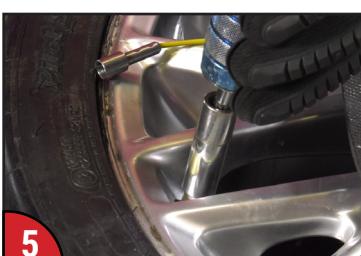


After inflation is complete, lift the tool from the wheel allowing the valve to seat into the valve opening.

**Note: The pressure in the tire will force the valve into the valve opening.**



Remove the cable from the valve.



Install the valve nut or rubber snap-in valve.



Remove the assembly from the tire changer and continue inflation inside of the cage using the approved inflation procedure.