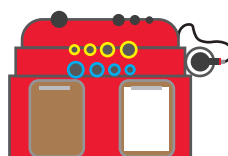
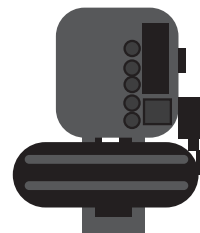
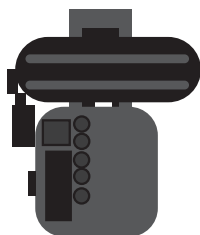


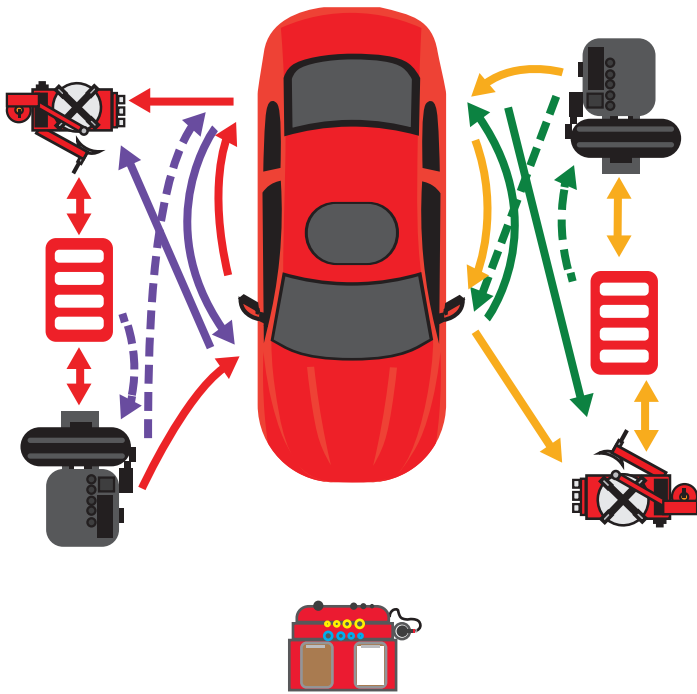
# Bayside Workflow Movement Worksheet

OVERALL INSTRUCTIONS	
STEP	IMPORTANT STEPS
1	Use the blank diagram below to track movement in the cell. Simply draw lines to follow the movement of employees during the service.
2	What type of workcell is being observed?
3	Compare your finished movement worksheet to the standard workflow sheets that follow.
4	Ask: <ul style="list-style-type: none"> <li>▪ Did we follow standard work?</li> <li>▪ Did you see waste?</li> <li>▪ How can we improve?</li> </ul>



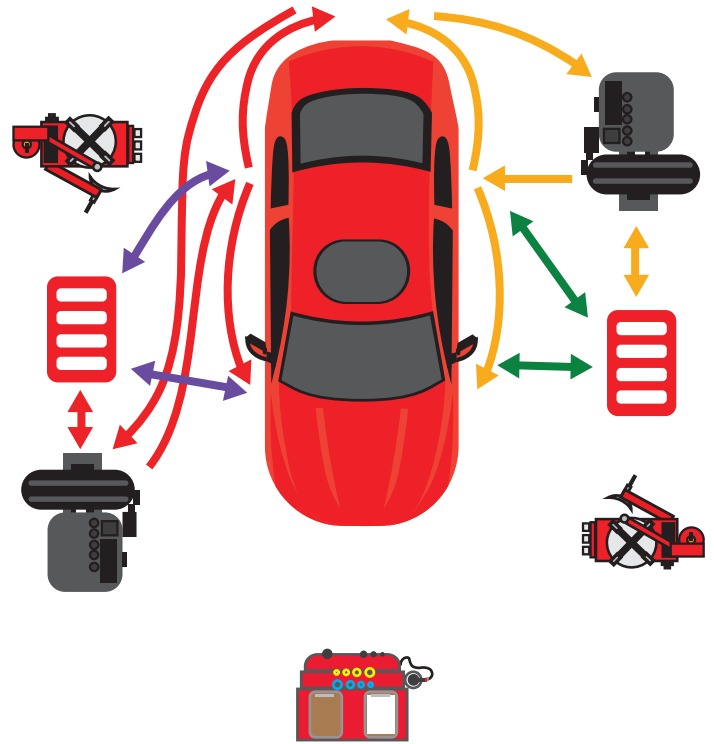
### 4 Tires - Movement

SC CC L-Tech R-Tech



### Rotation/Balance - Movement

SC CC L-Tech R-Tech



### 2 Tires Movement

SC CC L-Tech R-Tech

