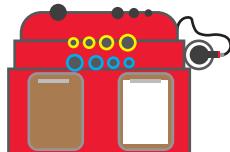
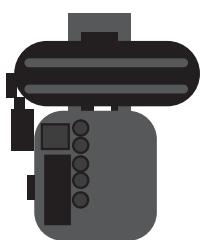


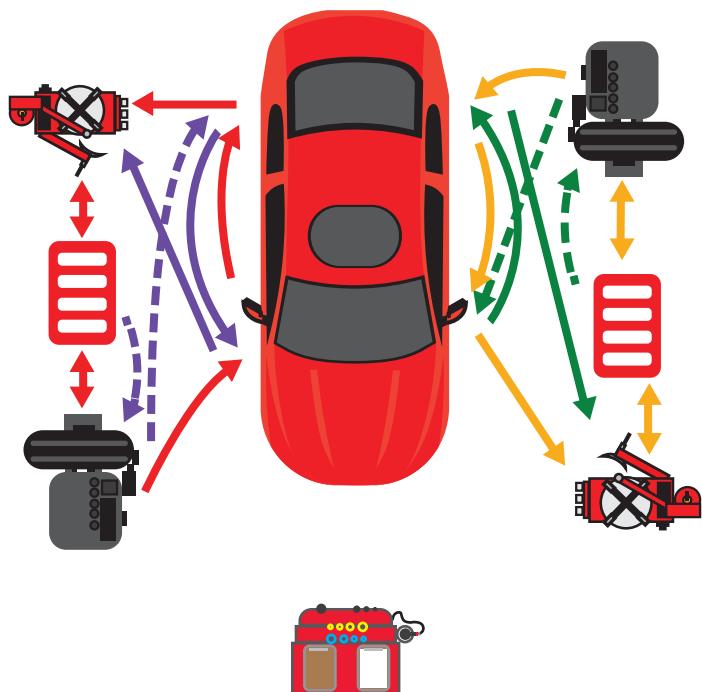
# Bayside Workflow Movement Worksheet

## OVERALL INSTRUCTIONS

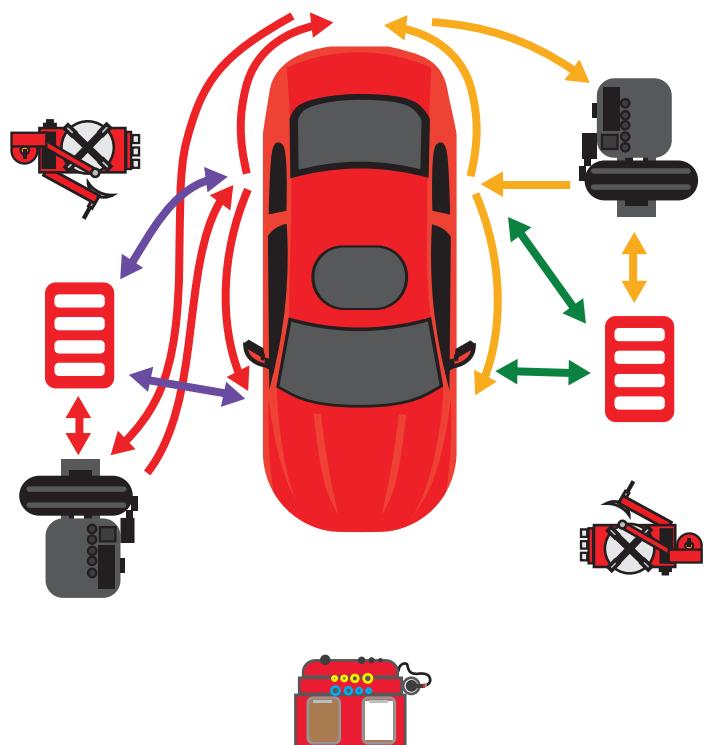
STEP	IMPORTANT STEPS
1	Use the blank diagram below to track movement in the cell. Simply draw lines to follow the movement of employees during the service.
2	What type of workcell is being observed?
3	Compare your finished movement worksheet to the standard workflow sheets that follow.
4	Ask: <ul style="list-style-type: none"><li>Did we follow standard work?</li><li>Did you see waste?</li><li>How can we improve?</li></ul>



**4 Tires - Movement**  
**SC CC L-Tech R-Tech**



**Rotation/Balance - Movement**  
**SC CC L-Tech R-Tech**



**2 Tires Movement**  
**SC CC L-Tech R-Tech**

