

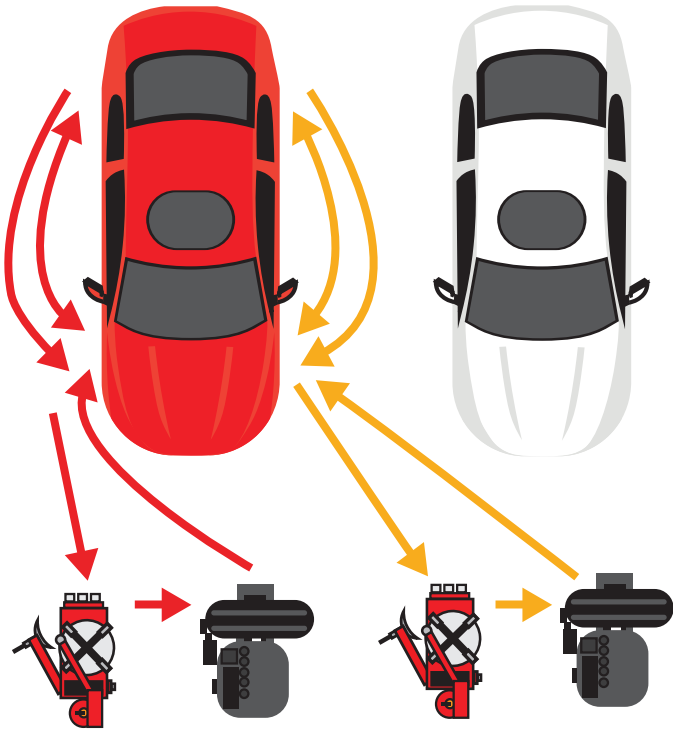
Standardized Workflow Movement Worksheet

OVERALL INSTRUCTIONS	
STEP	IMPORTANT STEPS
1	Use the blank diagram below to track movement in the cell. Simply draw lines to follow the movement of employees during the service.
2	What type of workcell is being observed?
3	Compare your finished movement worksheet to the standard workflow sheets that follow.
4	Ask: <ul style="list-style-type: none"> ▪ Did we follow standard work? ▪ Did you see waste? ▪ How can we improve?



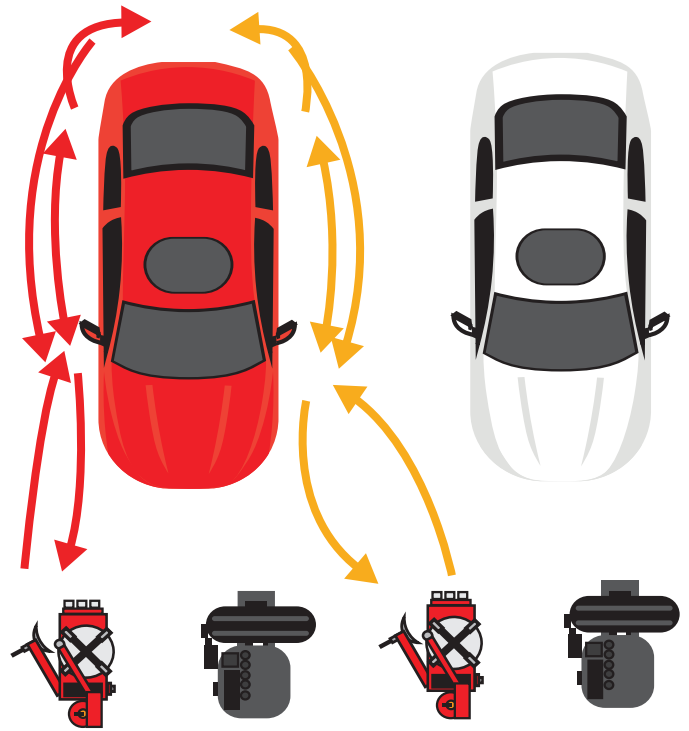
4 Tires - Movement

SC CC L-Tech R-Tech



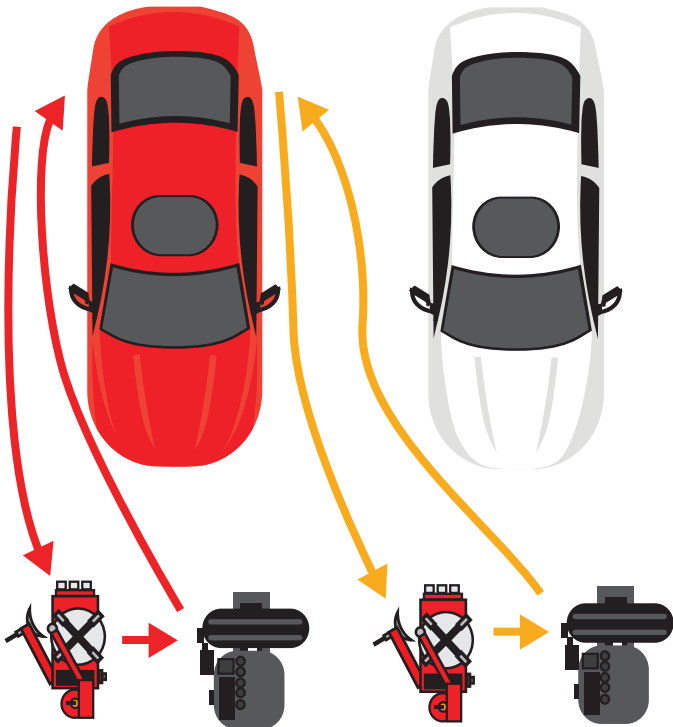
Rotation/Balance - Movement

SC CC L-Tech R-Tech



2 Tires No Rotation - Movement

SC CC L-Tech R-Tech



2 Tires With Rotation - Movement

SC CC L-Tech R-Tech

