

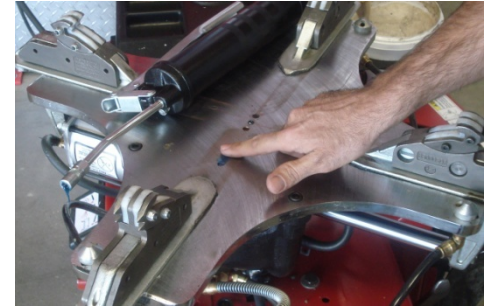
Weekly Rim Clamp Changer Maintenance



To prevent injury, always disconnect all electrical and air power sources before performing maintenance.

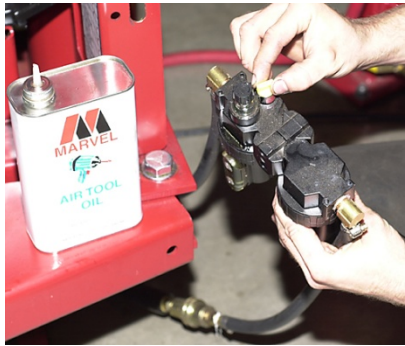


Use cleaner fluid or similar solvent to clean oil and grease off the table top.
(Do not use the wire wheel on table top)



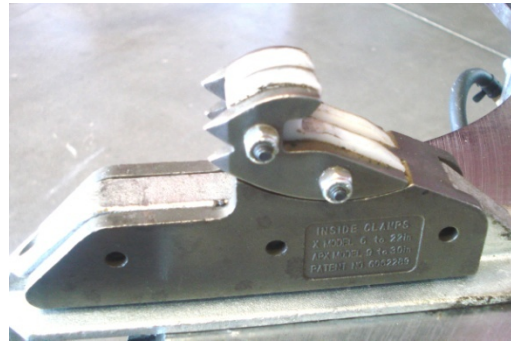
Lubricate the slide areas of the table top with a light coating of chassis grease.

Thoroughly clean the entire machine with soap and water!



Refill the automatic oiler with air tool oil pc 98690.

Drain the water separator by depressing the drain valve on the bottom of the bowl if it does not drain automatically.



Replace the Max Grip Clamp inserts as needed with replacement kit pc 98301

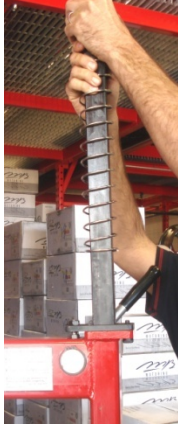


After the air is reconnected, hold inflation hose away from yourself and step on the pedal. A pulsing of air flow indicates that the 10psi limiter is working properly.

Monthly Rim Clamp Changer Maintenance



Remove the duck head and push the slide through the top of the swing arm.



Clean the slide locking mechanism on top of the swing arm.

Clean the slide with cleaner fluid, then coat all 4 sides with a very light film of light grease.

Reassemble.



Check the fluid level in the transmission. If any fluid is visible on the dipstick, it is properly filled. If necessary, fill with SAE 75-90 gear lubricant.



Inspect oil injector reservoir and fill as necessary with Coats oil pc.98303



Confirm that the pressure gauge on the tower is functioning.